CLAIMS

What is claimed is:

		1	1. A method of detecting leaks in an
		2	extracorporeal blood circuit, comprising the steps of:
		3	detecting fluid outside a first portion of a
. 0		4	blood circuit;
2/10)	5	detecting air inside a second portion of a blood
٨		6	circuit located remote from said first portion such that
	w W	7	fluid is not detectable from said second portion;
		8	generating an alarm signal responsively to a
	10	9	result of either or both of said steps of detecting.
		1	2. A method as in claim 1, wherein said first
	THUE LE	2	step of detecting includes providing a fluid sensor below
		3	said circuit first portion and sensing a presence of blood
		4	with said sensor.
		1	3. A method as in claim 1, wherein said second
		2	step of detecting includes applying a positive gauge
		3	pressure to said circuit during a first time and applying a
		4	negative pressure to said blood circuit during a second
		5	time.
		1	4. A method as in claim 1, wherein said step of
		2	generating includes generating an alarm if either of said

first and second steps of detecting results in an indication of a leak. A method as in claim 1, wherein said second step of detecting includes periodically reversing a flow in said blood circuit. 1 A method as in claim 1, wherein said second step of detecting includes positioning a funnel with a fluid detector under a blood processing machine. A method as in claim 1, wherein said second portion includes tubing linking a patient to a blood 3 processing machine. A method as in claim 7, wherein said first portion includes a portion of said blood circuit at least partially housed by a blood processing machine. A method as $i \mathbf{k}$ claim 8, wherein said step of 9. detecting fluid includes directing a, flow of fluid by 2 gravity by means of a funnel to a fluid detector 3 1 10. A leak detection system for an extracorporeal blood circuit, comprising: 2 a_{a} fluid detector located in a_{a} position to capture 3 leaking blood from a first portion of said blood circuit; 4 5 a mechanism in said blood circuit to, at least periodically, create a negative pressure in all portions of

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a patient side of said blood circuit such that any leaks in
      said all portions will result in infiltration of air;
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                an air infiltration detector located to detect
      air in iltrating said second portion;
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                an alarm connected to both said air infiltration
 11
      detector and said fluid detector and configured to generate
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 13
      an alarm signal if either said air infiltration detector or
      said fluid detector indicates a leak.
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                    A device as in claim 10, further comprising
                11.
      a container positioned with respect to said fluid detector
      to guide blood leaking from said blood circuit toward said
      fluid detector.
                12. A devide as in claim 10, wherein said
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     mechanism includes a dewice adapted to reverse flow in said
TU 3
     blood circuit.
               13. A device as in claim 12, wherein said device
  2
     adapted to reverse flow includes a reversing valve.
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                    A device as in claim 13, further comprising
     a funnel-shaped container positioned with respect to said
     fluid detector to guide blood leaking from said blood
     circuit toward said fluid detector located at a bottom of
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said container.

1	. 15. A device as in claim 14, wherein said
2	funne shaped container is built into a housing of a blood
3	processing machine of which said blood circuit is a part.
. 1	16. A device as in claim 10, wherein said air
2	infiltration detector is a detector of the presence of air
3	in said blood circuit.
	17. A device for detecting leaks in a blood
2	circuit, comprising:
☐ ☐ 3	circuit, comprising: a first leak detector that detects leaks by
₩ ₩ 4	sensing blood outside said blood circuit, said first leak
F N 5	detector being located to detect leaks from a first portion
	of said blood circuit located remote from a patient;
<u> </u>	a second leak detector that detects leaks by
# 8	sensing air infiltration into lines under negative
U 9	pressure;
10	said second leak detector being configured to
11	detect leaks in lines connecting said patient to said first
12	portion;
13	a mechanism that insures that at least part of
14	said lines are under negative pressure at least part of the
15	time during a treatment such that a detectable air
16	infiltration indicates a presence of a leak in said lines;
	2 3 1 2 3 1 2 3 1 2 3 1 2 3 1 2 3 1 2 3 1 2 3 1 2 3 1 4 5 6 7 8 9 10 11 12 13 14 15

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                an alarm device that outputs an alarm signal
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      responsively to a detection of a leak by said first or
 19
      second leak detector.
                    A device as in claim 17, wherein said second
  1
                    or oir tally
      leak detector includes a fluid sensor below said circuit
      first portion.
                19. A device as in claim 17, wherein said
      mechanism includes a flow-reversing valve in said blood
      circuit effective to reverse flow in said lines.
               20. A device as in claim 17, where in said first
  1
  2
     leak detector is located below said first portion, said
      device further comprising a Now director to concentrate dhy
leaking fluid toward said first leak detector.
                    A method of detecting a fluid leak from a
      fluid processing machine, comprising the steps of:
               detecting infiltration of air into a fluid
  3 '
     circuit;
               detecting leakage of fluid from said fluid
  5
     circuit;
               generating an alarm responsively t \ said first
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and second steps of detecting.

9	22. A method as in claim 21, wherein said step
10	of generating includes generating an alarm when either of
11	said steps of detecting indicates a leak.
12	23. A method as in claim 21, wherein said first
13	step of detecting is restricted to detecting infiltration
14	into a first part of said fluid circuit and said second
15	step of detecting is restricted to detecting fluid leaking
16	from a second part of said fluid circuit, said first and
¥ 17	second parts having separate respective portions.
₩ 18 .E	24. A method as in claim 21, wherein said first
19 10	step of detecting includes generating a negative pressure
。 20 口	in said fluid circuit.
⊒ ⊒21 □	25. A method as in claim 25, wherein said step
₽22 ©	of generating includes reversing a flow of fluid.
№23	26. A method as in claim 21, wherein said fluid
24	is blood.
25	27. A method as in claim 21, wherein said fluid
26	processing machine is an extracorporeal blood processing
27	machine.
28	28. A method of detecting a leak from a blood
29	circuit of an extracorporeal blood treatment machine,

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comprising the steps of:

	31	detecting leakage of blood from respective
	32	portions of a blood circuit;
	33	said step of detecting including detecting
	34	different physical effects resulting from respective
اما	35	conditions associated with one or more leaks;
CMY	36	said respective portions including parts that are
N.	137	non-overlapping.
W W	38	29. A method as in claim 28, wherein said step
U'	39	of detecting includes triggering an indicator of a leak
		responsively to a result of either of said respective
=	트 일41	different physical effects.
=	<u></u> 42	30. A method as in claim 29, further comprising
all	⊒ =43	at least one of clamping a fluid line, stopping a pump, or
÷] [44	actuating a flow controller responsively to said indicator.
	Ū ₄₅	31. A method as in claim 29, further comprising
,	46	triggering an alarm responsively to said indicator.
	.47	32. A method as in claim 28, wherein said
•.	48	different physical effects include the infiltration of air
	49	into a blood circuit and the presence of blood outside said
	50	blood circuit.
	51	33. A method as in claim 32, further comprising
	52	controlling an output device responsively to said
	53	indicator.

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	54	34. A method as in claim 32, further comprising
	55	at least one of clamping a fluid line, stopping a pump, or
	56	actuating a flow controller responsively to said indicator.
	57	35. A method as in claim 32, further comprising
	58	outputting an alarm signal responsively to said indicator.
, 6	59	36. A method as in claim 35, wherein said step
M) ⁶⁰	of detecting includes triggering an indicator of a leak
13	61	responsively to a result of either of said respective
(h	☐62 ☐	different physical effects.
	☐ ₩ 63 ₩ ₩ ₩ 64 65	37. A method as in claim 36, wherein said
	₽ 10	different physical effects include the infiltration of air
	[©] 65	into a blood circuit and the presence of blood outside said
	□ ⊒66	blood circuit.
	266 267	38. A method as in claim 28, wherein said
	₩ 1168	different physical effects include the infiltration of air
	69	into a blood circuit by periodically generating a negative
	70	pressure in said blood circuit and the presence of blood
	71	outside said blood circuit.
	72	39. A method as in claim 38, wherein said step
	73	of generating includes reversing a flow of blood.
	74	40. A method as in claim 28, wherein said
	75	different physical effects include the infiltration of air
	76	into a blood circuit by periodically reversing a flow of

77	blood in said blood circuit using a reversing valve and the
78	presence of blood outside said blood circuit.
79	41. A method as in claim 40, wherein said
80	presence is detected using a sensor located inside a
81	housing of said extracorporeal blood treatment machine.
82	42. A method as in claim 40, wherein said
83	presence is detected by guiding and concentrating a leaking flow of blood toward a fluid sensor.
G G 85	43. A device for detecting a fluid leak from a 1.9
→ W ₩ ₩86	fluid processing machine, comprising the steps of:
루 1987 15	an air detection sensor located to detect
= 88 □	infiltration of air into a fluid circuit of said fluid
<u>1</u> 89	processing machine;
189 190	a fluid detector located to detect a leakage of
91	fluid from said fluid circuit;
92	an alarm connected to said sensor and said fluid
93	detector and configured to output an alarm signal
94	responsively to signals therefrom.
95	44. A device as in claim 43, wherein said alarm
96	is adapted to output said alarm signal when either said
97	sensor or said fluid detector indicates a leak.
98	45. A device as in claim 43, wherein said sensor
99	is located to detect infiltration into a first part of said
	an e-curence of

100	fluid circuit and said fluid detector is located to detect
101	fluid from a second part of said fluid circuit, said first
102	and second parts having separate respective portions.
103	46. A device as in claim 43, further comprising
104	a mechanism adapted to generate a negative pressure in said
105	fluid circuit to cause air to infiltrate into a breach in
106	said fluid circuit
107	47. A device as in claim 46, wherein said
08	mechanism is adapted to reverse a direction of flow of
₩ 1109	fluid in said fluid circuit.
√ ≨10 [U	48. A device as in claim 43, wherein said fluid
 ∰11	circuit is a blood circuit.
112	49. A device as in claim 43, wherein said fluid
113	processing machine is an extracorporeal blood processing
114	machine.
115	50. A device for detecting a leak from a blood
116	circuit of an extracorporeal blood treatment machine,
117	comprising the steps of:
118	respective detectors located to detect leaks of
119	blood from respective portions of a blood circuit;
120	at least two of said respective detectors
121	including sensors configured to detect different physical
122	effects correlated with one or more blood leaks;

	123	said respective portions including parts that are
	124	non-overlapping.
	125	51. A device as in claim 50, further comprising
	126	an output device connected to receive signals from said
	127	
h	128	thereto.
	129	52. A device as in claim 51, further comprising
17	0	at least one of a fluid line clamp, a pump, and an actuator
jh	7 31	of a flow controller, connected to be controlled by said
	<u>.</u> <u>.</u>]32	output device responsively to said signal.
	⊒33 ∏	53. A device as in claim 51, further comprising
	₫34 	an alarm connected to be triggered by said signal.
	1 35	54. A device as in claim 50, wherein said
	1 36	different physical effects include the infiltration of air
	137 1137	into a blood circuit and the presence of blood outside said
	138	blood circuit.
	139	55. A device as in claim 54, further comprising
•	140	an alarm connected to receive signals from said respective
	141	detectors and to output a signal responsively thereto.
	142	56. A device as in claim 54, further comprising
	143	an output device connected to receive signals from said
	144	respective detectors and to output a signal responsively
	145	thereto and at least one of a fluid line clamp, a pump, and
		<i>I</i> 4

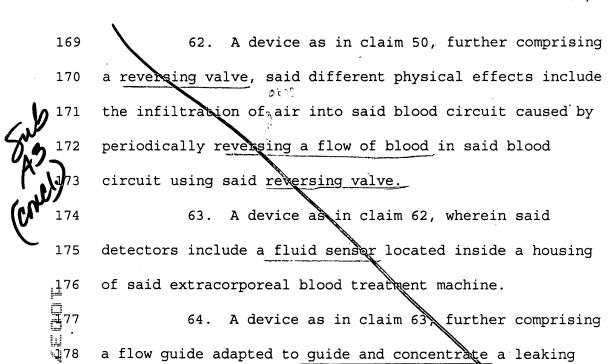
146	an actuator of a flow controller, connected to be
147	controlled by said output device responsively to said control
148	signal.
149	57. A device as in claim 54, further comprising
150	an output device connected to receive signals from said
151	respective detectors and to output a signal responsively
152	thereto and an alarm connected to generate an output
153 ⊭	responsively to said signal.
4 54	58. A device as in claim 57, wherein said output
¥55	device and detectors are configured such that said signal
156 10	indicates a leak if either of either of said respective
157 158	different physical effects indicates a leak.
	59. A device as in claim 58, wherein said
∡ 59	different physical effects include the infiltration of air
160	into a blood circuit and the presence of blood outside said
161	blood circuit.
162	one of said detectors includes an air sensor and a
163	+
164	mechanism adapted to periodically generate a negative
165	pressure in said blood circuit such that air infiltrates
166	said blood circuit through any openings therein.

mechanism includes a mechanism adapted to reverse flow.

61. A device as in claim 60, wherein said

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flow of blood toward said fluid sensor.